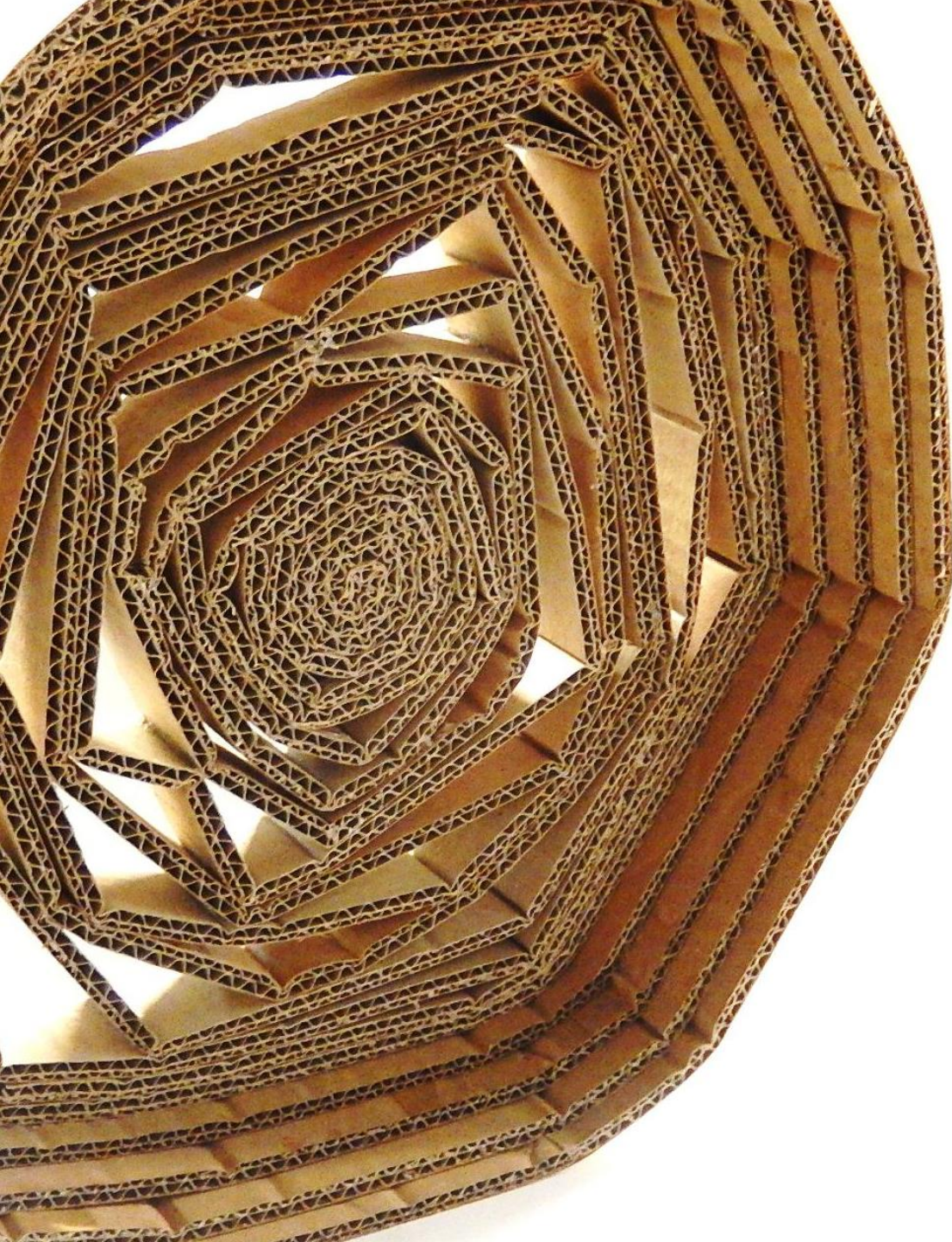


# CAMPANA INSTITUTE

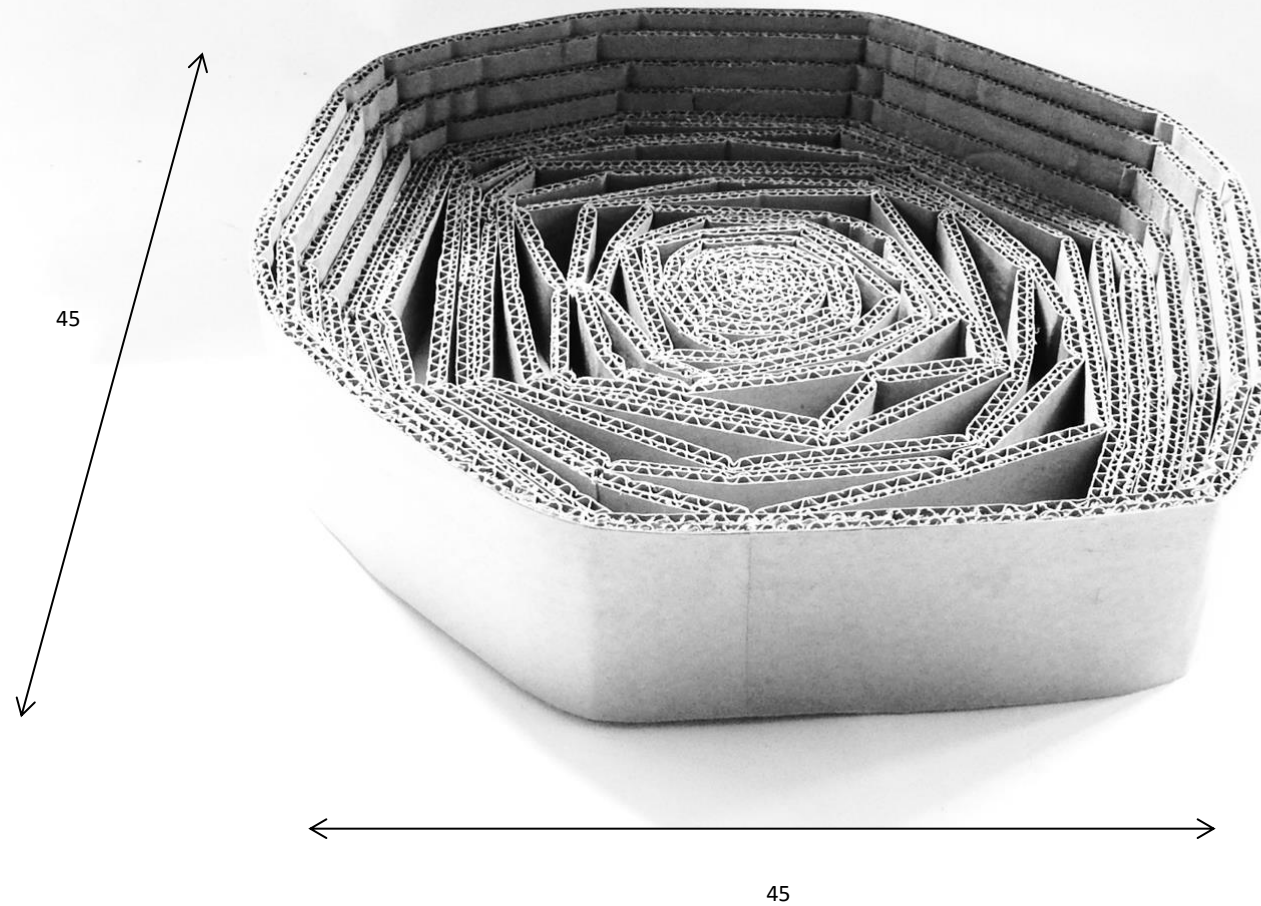
CARDBOARD FRUIT BOWL CONSTRUCTION



## CARDBOARD COLLECTION

In 1993 the Campana's Cardboard collection began as series of one-off lamps, a side table, a cabinet and a sofa. To create the pieces. Fernando and Humberto Campana combined corrugated cardboard, an extremely durable, versatile, and lightweight material frequently employed for industrial uses, with cast aluminum. The brothers, who favor the simplicity of the paper product, were fascinated by the diffusion of light through the cardboard's corrugations. Exploring the material's translucency, they began stacking it sheet upon sheet. The undulating lines and slight ripples of the intentionally misaligned layers came together as an assortment of oddly whimsical objects. The resulting shapes are not typically associated with furniture and each work, due to its craftsmanship by hand, was unique.

MEASURES  
in centimeters





# MATERIALS

scissors



cardboard strips



pen



knife



ruler



gummed tape

bat hot glue



hot glue pistol



## CONSTRUCTION PROCESS



### 1. Material choose

For the finishing look impeccable , it is important to be careful in choosing and handling the cardboard . To cut it is necessary to always have a sharp knife. If appear burrs after cutting, the blade must be replaced. Before you mark the cut lines , trimm the sides of the cardboard chosen .



## CONSTRUCTION PROCESS

### 2. Cutting the material

Will be used four cardboard heights : 3cm in the central part ; 5 , 6, 7 and 8 cm on edge.





## CONSTRUCTION PROCESS

### 3. Starting the construction

Wrap the cardboard on himself and set it slowly with hot glue

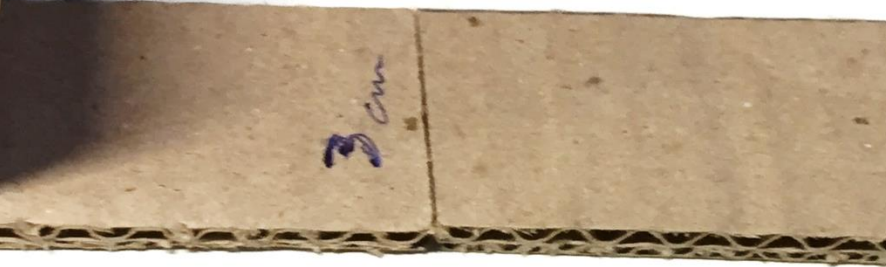


## CONSTRUCTION PROCESS



### 4. Tapes amendment

Gradually increase the spacing between circles and let the shape get more pointed. When a cardboard tape is running out, paste it to another tape, as shown in the figure.





## CONSTRUCTION PROCESS

### 5. Borders

The last three layers , before starting the fruit bowl wall , should strengthen the final geometry and structure of the fruit bowl . They are glued without spacing . The end of the last 3cm tape must be at one pointed end , to be hidden by the wall , built in the next step .





## CONSTRUCTION PROCESS

### 6. Walls

The walls are constructed following the design of the last three layers of the base. Finalize the wall strips on tips, for better finishing of the object





## CONSTRUCTION PROCESS



### 7. Finishing

Lastly, gummed tape it is applied over the last layer.







Criação – Fernando e Humberto Campana  
Designer – Ian Diesendruck

estudio campana    t.f + 55 11 3825 3408    [www.campanas.com.br](http://www.campanas.com.br)  
rua barão de tatuí 219. santa cecília . são paulo . SP . 01226 030 . Brasil